

控制编号: ZQCLJY-BG-01

# **Inspection Report**



Report No.: CWIC2023-07-30

Consigner: NINGBO BRS AUTO PARTS CO., LTD.

Sample name: Steel wheel

Size/Model:  $14 \times 6$ 

Approved date: 14 Jul. 2023



### Declaration and address of lab

- I. Declaration
- 1. Cachet and signature of writer, auditor and approver are requested for validation.
- 2. Invalidate if altered.
- **3.** Could not copy the certificate of inspection without written approval. (Except completely copy ).
- 4. Each report comes with two originals.
- 5. This report is validate for testing sample only.
- 6. If any objection to report, please report within 15 days after receiving, otherwise it will not be accepted.

II. Address

Inspector: CAAM Wheel Inspection Center Co., Ltd.

Address: No. 1 NenJiang west road economy and technology development zone Qinhuangdao Hebei province

Tel: 0335-5910220

Fax: 0335-5910220

Mail NO.: 066004

Consigner: NINGBO BRS AUTO PARTS CO., LTD. Address: ROOM 1101-1, NO.555, MIDDLE RILI ROAD, YINZHOU DISTRICT, NINGBO CITY, ZHEJIANG PROVINCE Tel: 13666366687 Fax: Mail NO.: 315000



## Test Report

#### Summary:

Sample name: Steel wheel

Size/Model:  $14 \times 6$ 

Consigner: NINGBO BRS AUTO PARTS CO., LTD.

Item: Dynamic cornering fatigue test

Testing gist: SAE J 1204: Aug. 2017 (R) Wheels-Recreational and Utility Trailer Fatigue Test Procedure and Performance Requirements (Parameters provided by consigner)

Samples received date: 11 Jul. 2023

Number of samples: 1 piece

Accept No. of testing samples: 2023-438-01

Testing Date: 12 Jul. 2023

Conclusion: Pass

Written by:

Audited by:

Approved by



Consigner: NINGBO BRS	AUTO PARTS CO., LTD.	Application vehicle	///	
Size/Model	14×6	Offset	14mm	
Number of Nut hole	6	P.C.D.	139.7mm 1870LBS	
Wheel surface state	Not painted	Rated load		
Weight of the wheel	7.65kg			
Appearance description	Good appearance, no vis	sible defects.		



机械工业车轮产品质量监督检测中心检验报告

#### **Fatigue Test**

- 1. Purpose: Authenticate for products reliability
- 2. Specification: SAE J 1204: Aug. 2017 (R) Wheels-Recreational and Utility Trailer Fatigue Test Procedure and Performance Requirements (Parameters provided by consigner)
- 3. Sample volume: 1 piece
- 4. Testing equipment: CFT-02 Dynamic cornering fatigue testing machine

#### 5. Results:

Item	Specification	Test termination	Accept No.	Results	Concl- usion
Dynamic cornering fatigue test	Load: 2,807N·m Revolution: 18,000 Rotate speed: 400 r/min Nut torque: 115N·m	<ul> <li>a) Inability of wheel to sustain the load;</li> <li>b) Propagation of a crack or cracks existing prior to test or new visible stress-caused cracks penetrating through a section of the wheel.</li> </ul>	2023-438-01	Achieve 18,000 revolutions with no cracks when sustain the test load. The load arm shaft deflection does not exceed the initial deflection at point of load application by 20%	Pass
Remarks	///				

Written by:

Referred

Audited by: Autort



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Accept No.	2023-438-01	Size/Model	14×6		
Test load 2,80	2,807N·m	Required revolution 18,00		Required revolution 18	18,000
Initial deflection	7.40mm	Final deflection	7.41mm		
Results	Achieve 18,000 revolutions with no cracks when sustain the test load. The load a shaft deflection does not exceed the initial deflection at point of load application 20%				

## Dynamic cornering fatigue test



Picture 1

2014



Picture 2